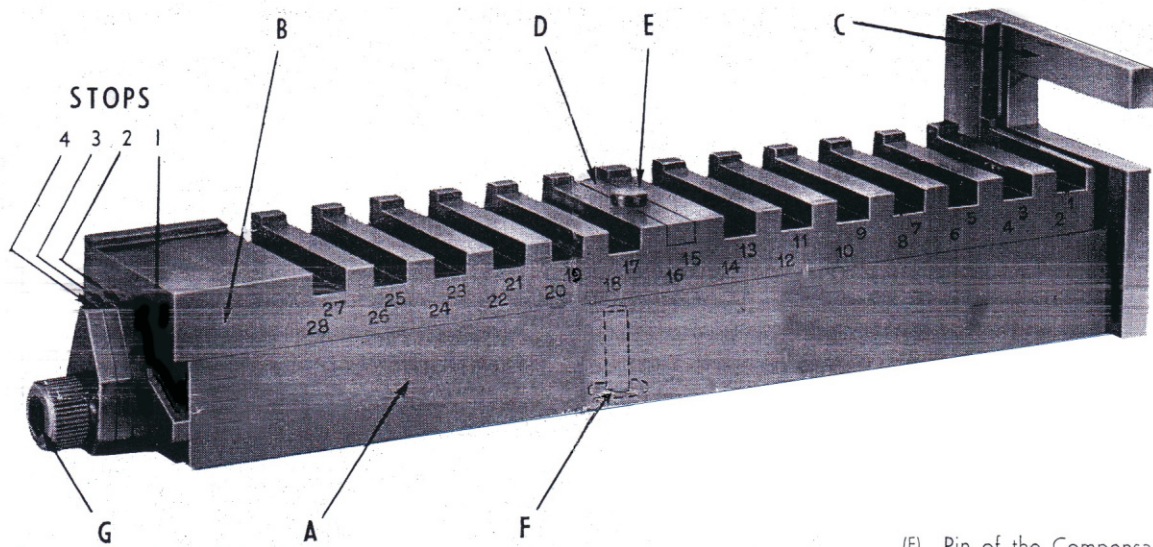


# RYBA

## LINER CUTTING GAUGE

for LINOTYPE and INTERTYPE



Base  
Sliding Gauge

(C) Cutting Board  
(D) Compensating Piece (for Intertype only)

(E) Pin of the Compensating Piece  
(F) Screw for loosening Sliding Gauge  
(G) Screw for loosening Stops

STOPS: (1) For Odd Number Liners (1, 3, 5, 7 ... etc. up to 27 ems)  
 (2) For Odd & half Number Liners ( $1\frac{1}{2}$ ,  $3\frac{1}{2}$ ,  $5\frac{1}{2}$ ,  $7\frac{1}{2}$ , ... etc. up to  $27\frac{1}{2}$  ems)  
 (3) For Even Number Liners (2, 4, 6, 8 ... etc. up to 28 ems)  
 (4) For Even & half Number Liners ( $2\frac{1}{2}$ ,  $4\frac{1}{2}$ ,  $6\frac{1}{2}$ ,  $8\frac{1}{2}$ , ... etc. up to  $28\frac{1}{2}$  ems)

The RYBA LINER CUTTING GAUGE is a precision made tool indispensable in every Linotype and Intertype composing room. It cuts all Linotype and Intertype liners to any full or half-em measure desired.

### INSTRUCTIONS

is very simple to operate the RYBA LINER CUTTING GAUGE as may be seen from the examples shown below

**You require, for instance, a LINOTYPE LINER No.  $9\frac{1}{2}$  ems to cast  $20\frac{1}{2}$  ems.**

- (1) Loosen both screws (F) at the bottom of the base and (G) at the stops.
- (2) Move the sliding gauge (B) against stop No. 2 (Odd & half number) tightened with (G) and fasten with screw (F).
- (3) Insert liner in the groove marked 9, and move it against the raised portions of the sliding gauge.
- (4) Cut off the part of the liner protruding (C) and file smooth.

The exact measurement of your LINOTYPE liner is the required  $9\frac{1}{2}$  ems.

**Alternatively, you require an INTERTYPE LINER No.  $16\frac{1}{2}$  ems to cast  $13\frac{1}{2}$  ems.**

Follow the same procedure as under (A) moving the sliding gauge against stop No. 4 (Even & half number).

Insert the compensating piece (D) in the groove marked 16 so that the pin (E) faces the stops, and put the Intertype liner on to this pin.

**WE RECOMMEND RYBA LINERS. THEY ARE BETTER, LAST LONGER AND ARE CHEAPER.**

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